

54306 Derew

Work Order ID 54167

December 2, 2009 7:06:40 AM



Page 1

Item ID: D206-781-371KGY

Accept



Setup Start



Revision ID: C

Stop



Item Name: Hat Bin-Grey

Start Date: 12/02/09 Start Qty: 3.00



Cust Item ID:

Required Date: 12/03/09 Req'd Qty: 3.00

Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

11N-D206-781 Rev. C

100 1CA-D206-781 Rev. 2

0.00

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D206-781-371KGY
CHG001

8021/12/03

110

Pick Kit

0.00

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

27 809/12/03

9/12/3

(34) sl

(43)

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December 2, 2009 7:06:40 AM



Page 2

Item ID: D206-781-371KGY

Revision ID: C

Item Name: Hat Bin-Grey

Start Date: 12/02/09 Start Qty: 3.00

Required Date: 12/03/09 Req'd Qty: 3.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

Handwritten: NANA

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control



Accept

Setup Start

Stop

Cust Item ID:

Customer:



Handwritten: 09/11/03 (3)

*Handwritten: 09/12/08 [Signature]
MF 09-12-07*

Picklist Print

December 2, 2009 7:06:39 AM

Page 1

Work Order ID: 54167

Parent Item: D206-781-371KGYRevC

Parent Item Name: Hat Bin-Grey

Comments:

Start Date: 12/02/09

Required Date: 12/03/09

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN525-10R14

24

Purchased

No

110

Each

74.0000

12.0000

9/10/3 sl



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

74

110023

74

110

Each

0.0000

3.0000

12x50

B 53590

CC 9/11/3

D3845-1KGYRevC

21

Manufactured

No



Hat Bin-Grey

D3851-1KGYRevB

26

Manufactured

No

110

Each

138.0000

18.0000

9/10/3 sl



Doubler-Grey

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST139A

138

48651

2

51799

136

18x50

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ICA-D407-781
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D206-781-371 Hat Bin Kit

Qty -371	Part Number	Description
X	D206-781-371	HAT BIN KIT
1	D3845-1	HAT BIN
6	D3851-1	DOUBLER
4	AN525-10R14	SCREW

25.30.3 BELL 206 L3/L4

D206-781-011 Floor Protector Kit (PILOT AND CO-PILOT)

Qty -011	Part Number	Description
X	D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1	D3874-1	FLOOR PROTECTOR, CO-PILOT
1	D3874-2	FLOOR PROTECTOR, PILOT
2	D3800-1-100-300	LOOP STRIP
2	D3800-3-100-300	HOOK STRIP
2	AN4-13A	BOLT
2	AN960JD416	WASHER
2	NAS43DD4-20	SPACER
1	NAS43DD4-64	SPACER

REFERENCE ONLY

D206-781-023 FLOOR PROTECTOR KIT (PASSENGER CABIN)

Qty -023	Part Number	Description
X	D206-781-023	FLOOR PROTECTOR KIT (PASSENGER CABIN)
1	D3898-1	FLOOR PROTECTOR, PASSENGER
2	D3934-041	CLIP ASSEMBLY
2	D3800-1-100-500	LOOP STRIP
2	D3800-3-100-500	HOOK STRIP
4	AN525-10R6	SCREW

D206-781-033/-043 BAGGAGE COMPARTMENT PROTECTOR KITS

Qty -033	Qty -043	Part Number	Description
X		D206-781-033	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
	X	D206-781-043	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
1		D3878-1	BAGGAGE PROTECTOR, FLOOR
	1	D3879-3	BAGGAGE PROTECTOR, WALL
	2	D3800-1-100-300	LOOP STRIP
	2	D3800-3-100-300	HOOK STRIP
1		D3918-1	PLACARD

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25-00-00

Revision: 2

54167

REFERENCE ONLY

DART AEROSPACE LTD.

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D206-781-371 Hat Bin Kit

Qty	Part Number	Description
-371		
X	D206-781-371	HAT BIN KIT
1	D3845-1	HAT BIN
6	D3851-1	DOUBLER
4	AN525-10R14	SCREW

5.3 BELL 206 L3/L4

D206-781-011 Floor Protector Kit (PILOT AND CO-PILOT)

Qty	Part Number	Description
-011		
X	D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1	D3874-1	FLOOR PROTECTOR, CO-PILOT
1	D3874-2	FLOOR PROTECTOR, PILOT
2	D3800-1-100-300	LOOP STRIP
2	D3800-3-100-300	HOOK STRIP
2	AN4-13A	BOLT
2	AN960JD416	WASHER
2	NAS43DD4-20	SPACER
1	NAS43DD4-64	SPACER

D206-781-023 FLOOR PROTECTOR KIT (PASSENGER CABIN)

Qty	Part Number	Description
-023		
X	D206-781-023	FLOOR PROTECTOR KIT (PASSENGER CABIN)
1	D3898-1	FLOOR PROTECTOR, PASSENGER
2	D3934-041	CLIP ASSEMBLY
2	D3800-1-100-500	LOOP STRIP
2	D3800-3-100-500	HOOK STRIP
4	AN525-10R6	SCREW

D206-781-033/-043 BAGGAGE COMPARTMENT PROTECTOR KITS

Qty -033	Qty -043	Part Number	Description
X		D206-781-033	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
	X	D206-781-043	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
1		D3878-1	BAGGAGE PROTECTOR, FLOOR
	1	D3879-3	BAGGAGE PROTECTOR, WALL
	2	D3800-1-100-300	LOOP STRIP
	2	D3800-3-100-300	HOOK STRIP
1		D3918-1	PLACARD
	2	D3930-1	CLIP

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Revision: C
Date: 09.05.27